#### Module 15

## Gas Turbine Engines

		Level			
	Α	B1	B2	В3	
15.1 Fundamentals	1	2	-	-	
Potential energy, kinetic energy, Newton's laws of motion, Brayton cycle;					
The relationship between force, work, power, energy, velocity, acceleration;					
Constructional arrangement and operation of turbojet, turbofan, turboshaft, turboprop.					
15.2 Engine Performance	-	2	-	-	
Gross thrust, net thrust, choked nozzle thrust, thrust distribution, resultant thrust, thrust horsepower, equivalent shaft horsepower, specific fuel consumption;					
Engine efficiencies;					
By-pass ratio and engine pressure ratio;					
Pressure, temperature and velocity of the gas flow;					
Engine ratings, static thrust, influence of speed, altitude and hot climate, flat rating, limitations.					
15.3 Inlet	2	2	-	-	
Compressor inlet ducts					
Effects of various inlet configurations;					
Ice protection.					
15.4 Compressors	1	2	-	-	
Axial and centrifugal types;					
Constructional features and operating principles and applications;					
Fan balancing;					
Operation:					
Causes and effects of compressor stall and surge;					
Methods of air flow control: bleed valves, variable inlet guide vanes, variable stator vanes, rotating stator blades					
Compressor ratio.					

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15.5 Combustion Section  Constructional features and principles of operation.	1	2	-	-
15.6 Turbine Section  Operation and characteristics of different turbine blade types;  Blade to disk attachment;  Nozzle guide vanes;  Causes and effects of turbine blade stress and creep.	2	2	-	-
15.7 Exhaust  Constructional features and principles of operation;  Convergent, divergent and variable area nozzles;  Engine noise reduction;  Thrust reversers.	1	2	-	-
15.8 Bearings and Seals  Constructional features and principles of operation.	-	2	-	-
15.9 Lubricants and Fuels Properties and specifications; Fuel additives; Safety precautions.	1	2	-	-
15.10 Lubrication Systems System operation/lay-out and components.	1	2	-	-
15.11 Fuel Systems  Operation of engine control and fuel metering systems including electronic engine control (FADEC);  Systems lay-out and components.	1	2	-	-

### Module 15

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15.12 Air Systems  Operation of engine air distribution and anti- ice control systems, including internal cooling, sealing and external air services.	1	2	-	-
15.13 Starting and Ignition Systems Operation of engine start systems and components; Ignition systems and components; Maintenance safety requirements.	1	2	-	-
15.14 Engine Indication Systems Exhaust Gas Temperature/Interstage Turbine Temperature; Engine Thrust Indication: Engine Pressure Ratio, engine turbine discharge pressure or jet pipe pressure systems; Oil pressure and temperature; Fuel pressure and flow; Engine speed; Vibration measurement and indication; Torque; Power.	1	2	-	-
15.15 Power Augmentation Systems Operation and applications; Water injection, water methanol; Afterburner systems.	-	1	-	-
15.16 Turbo-prop Engines Gas coupled/free turbine and gear coupled turbines; Reduction gears; Integrated engine and propeller controls; Overspeed safety devices.	1	2	-	-
15.17 Turbo-shaft Engines Arrangements, drive systems, reduction gearing, couplings, control systems.	1	2	-	-

# Module 15 Gas Turbir

Preservation and depreservation for the engine and accessories/systems.

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15.18 Auxiliary Power Units (APUs) Purpose, operation, protective systems.	1	2	<u>-</u>	-
15.19 Powerplant Installation  Configuration of firewalls, cowlings, acoustic panels, engine mounts, anti-vibration mounts, hoses, pipes, feeders, connectors, wiring looms, control cables and rods, lifting points and drains.	1	2	-	-
15.20 Fire Protection Systems  Operation of detection and extinguishing systems.	1	2	-	-
15.21 Engine Monitoring and Ground Operation  Procedures for starting and ground run-up; Interpretation of engine power output and parameters;  Trend (including oil analysis, vibration and boroscope) monitoring; Inspection of engine and components to criteria, tolerances and data specified by engine manufacturer;  Compressor washing/cleaning; Foreign Object Damage.	1	3	-	-
15.22 Engine Storage and Preservation	-	2	-	-